

APR 02 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



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Canada

Tel (613) 632-5200

D412-702-343**Job Sheet 175062****Part No:** D412-702-343**Job Qty:** 1 ea**Part Name:** Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/27/18**Job Tracking No:****Due Date:** 4/18/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:****Note:** DWG DSI9511 REV.A D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/18/18	4/18/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 8-89	APR 16 2018
105	Packaging	1 pcs	4/18/18	4/18/18	0.00	0.00	Packaging1-4	DAS 8-89	APR 25 2018
110	QC	1 pcs	4/18/18	4/18/18	0.00	0.00	QC4	DAS 8-89	58
115	DC	1 pcs	4/18/18	4/18/18	0.00	0.00	DC	DAS 8-89	58
120	Packaging	1 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-2	DAS 8-89	58
130	QC21-FG	1 Ea	4/18/18	4/18/18	0.00	0.00	QC21	DAS 8-89	58

Part Op 115 - Photocopy bluefile & type labels per PPP D412-702-343 CHG001

Descriptions: 120 - Identify and pack for shipping as per PPP D412-702-343 Location: _____ PPP Rev: _____



Dart Gagnon, Michelle

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM157412-0
AN4-44A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM13206141
CR3212-4-4	Cherry Rivet	12 Ea (12 ea)	90-Start up Operation	SOX7148
D3542-1	Bracket	2 Ea (2 ea)	90-Start up Operation	F158376-1
D3571-1	Guide	3 Ea (3 ea)	90-Start up Operation	SOX7148
D3571-3	Guide	2 Ea (2 ea)	90-Start up Operation	SO641635
D3578-041	Doubler	6 Ea (6 ea)	90-Start up Operation	SO55412
D3610-041	Bracket	2 Ea (2 ea)	90-Start up Operation	F162904
D3618-1	Cap	2 Ea (2 ea)	90-Start up Operation	F104537
D3761-1-041	Hook & Loop Strip	5 Ea (5 ea)	90-Start up Operation	F131933W
D412-702-059	Grommets	1 Ea (1 ea)	90-Start up Operation	SOX7148
D412-702-301	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	SOX7148
D412-702-303	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	SO49733
D412-702-305	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	SO57202
D412-702-307	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	SO57193
D412-702-309	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	SO17368
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	SO45901
MS24693-S274	Screw	2 Ea (2 ea)	90-Start up Operation	F124670
MS24694-S56	Screw	3 Ea (3 ea)	90-Start up Operation	FM157412-0
MS24694-S58	Screw	2 Ea (2 ea)	90-Start up Operation	FM157412-0
MS24694-S60	Screw	1 Ea (1 ea)	90-Start up Operation	FM135046
NAS1149D0416J	Washer	4 Ea (4 ea)	90-Start up Operation	FM151571
NAS1149D0463J	Washer	6 Ea (6 ea)	90-Start up Operation	SO45845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-10A	4	99	0
	AN4-44A	2	17	0
	CR3212-4-4	12	346	0
	D3542-1	2	3	0
	D3571-1	3	4	0
	D3571-3	2	0	0
	D3578-041	6	81	0
	D3610-041	2	3	0
	D3618-1	2	106	0
	D3761-1-041	5	19	0
	D412-702-059	1	3	0
	D412-702-301	1	2	0
	D412-702-303	1	2	0
	D412-702-305	1	0	0
	D412-702-307	1	0	0
	D412-702-309	1	1	0
	MS21042L4	6	3,262	0
	MS24693-S274	2	32	0
	MS24694-S56	3	60	0
	MS24694-S58	2	92	0
	MS24694-S60	1	95	0
	NAS1149D0416J	4	3,200	0
	NAS1149D0463J	6	3,241	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002547	S061508	AN4-10A	Bolt	fm137412-0	ST345	4
002547	FM132061	AN4-44A	Bolt		ST341	1
002547	S061507	AN4-44A	Bolt	s006293	ST341	1
002547	S049748	CR3212-4-4	Cherry Rivet	F156935	FG029	12
002547	S061506	D3542-1	Bracket	f158876-1	ST038	2
002547	S064869	D3571-1	Guide	S064869	ST	3
002547	S064863	D3571-3	Guide	s064435	ST040	2
002547	S061504	D3578-041	Doubler	s053412	ST040	6
002547	S061503	D3610-041	Bracket	f162904	ST042	2
002547	S061502	D3618-1	Cap	f104537	ST042	2
002547	S061457	D3761-1-041	Hook & Loop Strip	S061457	ST051	4
002547	S061501	D3761-1-041	Hook & Loop Strip	s018101	ST051	1
002547	S061499	D412-702-059	Grommets	s017397	ST370A	1
002547	S049732	D412-702-301	Harness Assembly	F156935	FG029	1
002547	S049733	D412-702-303	Harness Assembly	F156935	FG029	1
002547	S057202	D412-702-305	Harness Assembly	S057182	ST468	1
002547	S057193	D412-702-307	Harness Assembly	S057189	ST468	1
002547	S017368	D412-702-309	Harness Assembly	S015501	ST468	1
002547	S061496	MS21042L4	Nut	s045901	ST303	6
002547	S061495	MS24693-S274	Screw	f124670	ST286	2
002547	S061494	MS24694-S56	Screw	fm137951-50	ST283	3
002547	S061493	MS24694-S58	Screw	s049752	FG029	2
002547	S061491	MS24694-S60	Screw	fm135046	ST283	1
002547	S061490	NAS1149D0416J	Washer	fm131511	ST264	4
002547	S061488	NAS1149D0463J	Washer	s045845	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 8:05 AM dart.quirion.sonia

Change Record

Part Number D412-702-343

Description 5 MAN SHOULDER HARNESS, 3 POINT, FWD FACING

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW